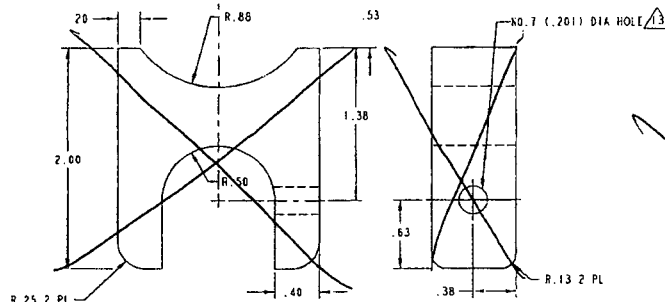
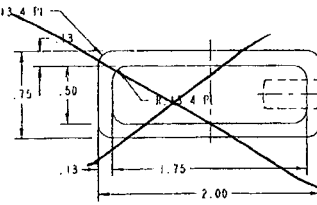
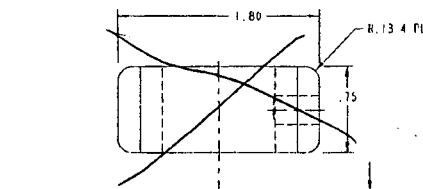
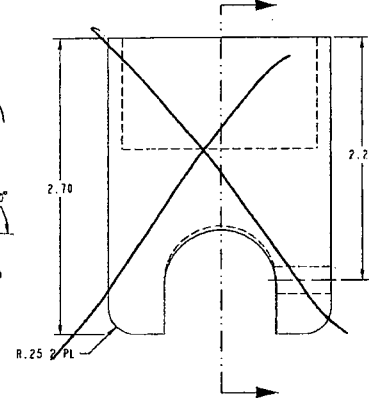
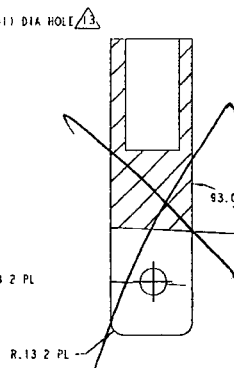


SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40273

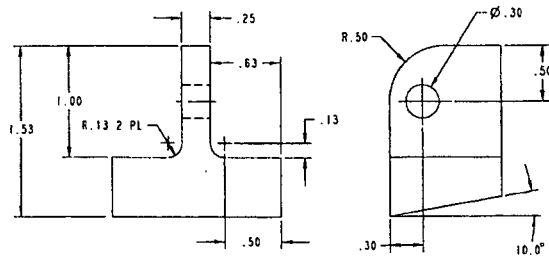
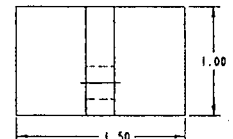
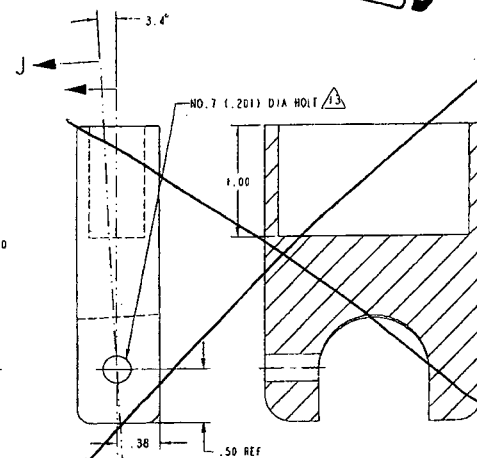
RELEASED
#06 ul. Co



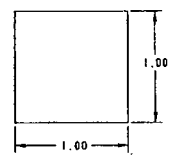
① -217 CONTOURED DETENT CLIP
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000
SUPERCEDED BY
D3440-5



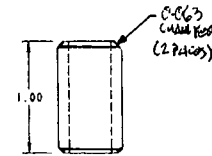
① -221 DETENT CLIP
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000
SUPERCEDED BY
REPLACED
By D3440-1



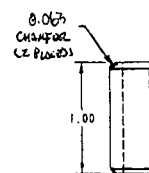
① -219 ANGLED MALE EYE
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000



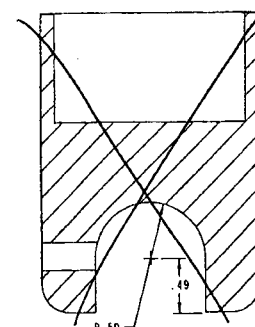
② -223 SQUARE CAP
MATL: .125 THK, 6061-T6
NW-T-700/6
SCALE 2.000



④ -227 BUSHING
MATL: .563 OD X .094 WALL, 6061-T6
NW-T-700/6
SCALE 2.000



⑤ -225 BUSHING
MATL: .500 OD X .125 WALL, 6061-T6
NW-T-700/6
SCALE 2.000



SECTION J-J
SCALE 2.000

PREMIER AVIATION, INC.
5000 Aviation Parkway, Grand Prairie, Texas 75052
SIZE: 11x17 INCHES (295x430 mm) DWG. NO. 867-43001
DATE: 05/08/81 BY: JLM
SCALE: 1/2"=1" (1:2)

ORIGINAL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 04/07/2008 10:23:33 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 40273

Part Number: PB6743001227

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



20



08/07/10

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-09-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 04/07/2008 10:23:33 AM
 User: Melanie Fauteux

Process Sheet

ASAP

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 40273		
Estimate Number	: 13453		
P.O. Number	:	Part Number	: PB6743001227
This Issue	: 04/07/2008 S.O. No. :	Drawing Number	: B6743001 P.18
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL / MED FAB	Drawing Revision	: B1
Previous Run	:	Material	:
Written By	:	Due Date	: 11/07/2008 Qty: 20 Um: Each
Checked & Approved By	: <u>MF 08-07-04</u>		
Comment	: Est Rev:A 08-06-26 new issue EC verified by:DD		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6R0625	6061-T6 Round Bar .625"
-----	--------------	-------------------------



(20)



Comment: Qty.: 0.1050 f(s)/Unit Total: 2.1000 f(s)

6061T6 round bar .625"

BATCH: M107513

MF 08/07/05

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
-----	----------	--------------------------



(20)



Comment: 1-TURN AS PER FOLIO FA568 & DWG B67-43001

FOLIO REV: _____

DWG REV: B1

2-DEBURR AS REQUIRED

MF 08/07/05

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



MF 08/07/06



(20)

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

MF 08/07/07 (20)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



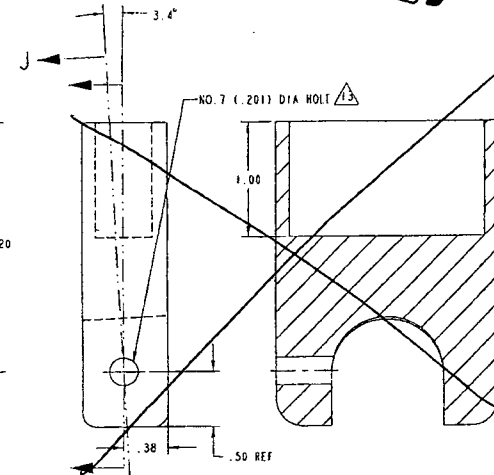
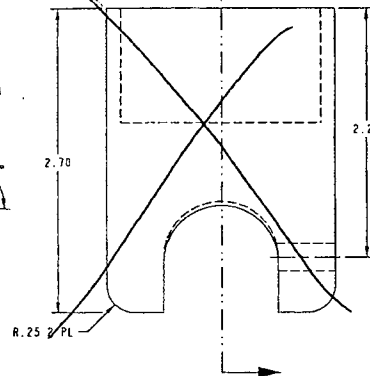
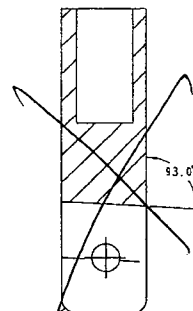
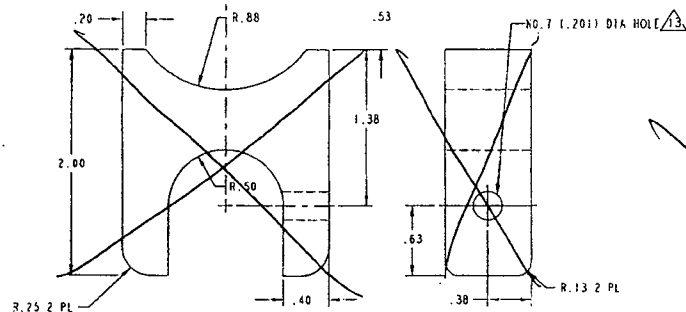
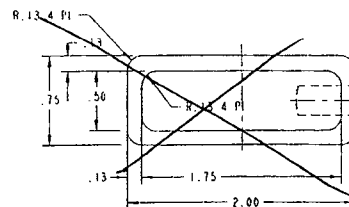
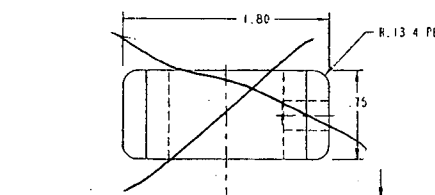
Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Lot F.

MF 08-07-09

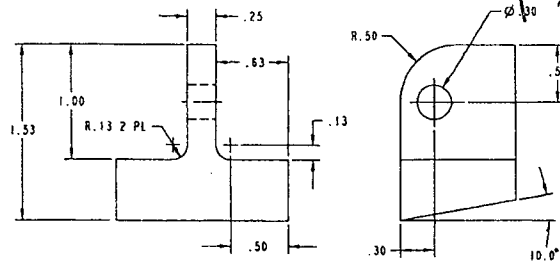
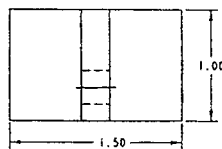
RELEASED
#06 ul-60



① -217 CONTOURED DETENT CLIP
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000

SUPERCEDED BY
D3440-5

WORK ORDER
NO. 10275
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

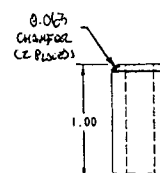
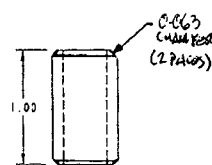


① -219 ANGLED MALE EYE
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000

② -223 SQUARE CAP
MATL: .125 THK, 6061-T6
NW-T-700/8
SCALE 2.000

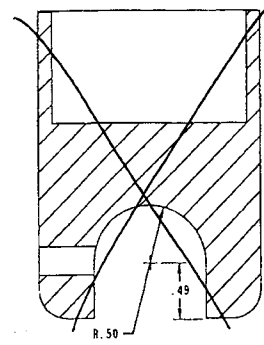
① -221 DETENT CLIP
JLM
MATL: 6061-T6, 00-A-200/8
SCALE 2.000

SUPERCEDED BY
REPLACED
BY D3440-1



④ -227 BUSHING
MATL: .563 OD X .094 WALL, 6061-T6
NW-T-700/8
SCALE 2.000

⑧ -225 BUSHING
MATL: .500 OD X .125 WALL, 6061-T6
NW-T-700/8
SCALE 2.000



SECTION J-J
SCALE 2.000

PREMIER AVIATION, INC.
2200 Aviation Parkway, Grand Prairie, Texas 75052
REV. 1
D OSUV8 B67-43001
SCALE: 1/8" = 1" DATE: 10/85 BY: 45

ORIGINAL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 7/4/2008 12:48:20 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 40273

Part Number: PB6743001227

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(24)



08/07/10

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 7/4/2008 12:48:20 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING
 Job Number : 40273
 Estimate Number : 13453
 P.O. Number :
 This Issue : 7/4/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : 7/4/2008 Type : SMALL /MED FAB
 Previous Run :
 Written By :
 Checked & Approved By : 080707
 Comment : Est Rev:A 08-06-26 new issue EC verified by:DD

Part Number : PB6743001227
 Drawing Number : B6743001 P.18
 Project Number : N/A
 Drawing Revision : B1
 Material :
 Due Date : 7/11/2008 Qty: 20 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6R0625 6061-T6 Round Bar .625"



Comment: Qty.: 0.1050 f(s)/Unit Total : 2.1000 f(s)

6061T6 round bar .625"

BATCH: M107513

mmf 08/07/07

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: 1-TURN AS PER FOLIO FA568 & DWG B67-43001

FOLIO REV: X

DWG REV: B1

2-DEBURR AS REQUIRED

J.F. mmf 08/07/07

(24)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. 08/07/08

(24)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

Rg 08/07/08

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: PAT E.

AS 08/07/08

(X24)